

BEAM Alliance

central vacuum system

10 YEAR WARRANTY
Alliance power units



BEAM
Electrolux

Enjoy the messy moments

BEAM is:

- quick
- quiet
- easy
- efficient
- powerful
- healthy

With advanced sound suppression technology, you can vacuum without missing that important call.

Birds Chirping	46 dB
BEAM Alliance	68 dB
Doorbell	80 dB
Phone Ringing	80 dB
Baby Crying	110 dB
Thunder	120 dB

The quiet way to clean.



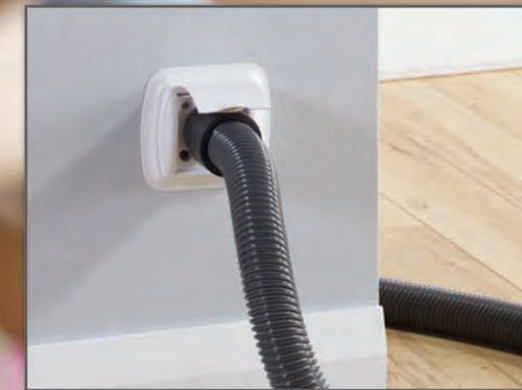
The innovative double D-shaped nozzle design allows for quieter operation and superior suction and with the power unit located away from the living area, the quiet hush of airflow is all you'll hear. Vacuum whenever you want without missing that important call.

Because life can be messy.

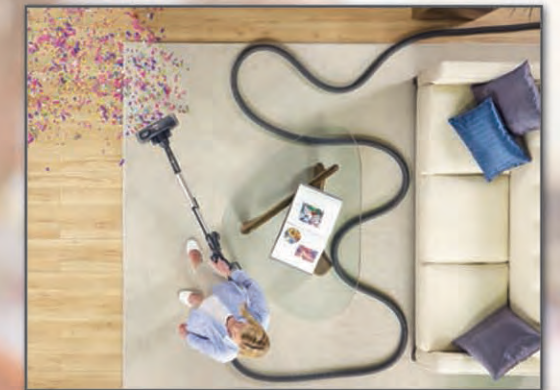
You can always count on BEAM for everyday cleaning and solving memorable messy moments. The deep cleaning power and suction does not quit over time with tested motor life over 10 years of regular cleaning. Year after year, BEAM Alliance will remove 100% of contacted dirt and debris from every surface in your home.

Lightweight advantage.

With BEAM Alliance, vacuuming is light housekeeping and not a weight lifting exercise or an obstacle course. The lightweight hose and convenient tools let you move easily from level to level, floor to ceiling without getting a workout from dragging a heavy portable vacuum around.



The BEAM Alliance system is ready when you are. Simply plug the hose into the wall and you're ready to go!



With only the weight of a 3 kg hose, you can easily maneuver around furniture in any size living space.

Nothing to sneeze at.

Many allergists recommend central vacuum systems for their patients as the best solution for removing indoor air pollution from the home. The combination of high efficiency cleaning and removing the dirt from the living space makes the difference. In fact, clinical researchers have found using a central vacuum system can improve indoor air quality and reduce common allergy symptoms.

Percent improvement of common allergy symptoms

Nasal	47%
Non-Nasal	48%
Eye	61%
Sleep	44%



Photo of actual blow-back from a portable vacuum.

Eliminate blow-back.

Unlike portable vacuums that may re-circulate dust back into the air each time they are used, a BEAM Central Vacuum System removes 100% of contacted dirt, dust, mites, pollen and dander from your home.

Clean air.

BEAM is the only central vacuum system clinically proven to relieve allergies. Sensible choice, better breathing.



Thoughtful innovation.

HE Motor

A High Efficiency motor is at the heart of every BEAM Alliance system. HE motors offer higher performance using 30% less energy than the traditional central vacuum system motor.



Smart Screen

Illuminated screen helps you monitor the performance of your central vacuum system and complies with all current European standards for stand-by electrical consumption



Complete Performance

Alliance power units and Alliance hose kits are an integrated vacuum team, giving superior increased cleaning.

To ensure total system performance, Alliance power units may only be sold with Alliance hose kits.

Quick Clean Valve

Opens easily with the touch of a finger. The Quick Clean Valve is powered and lets you turn on the system from the hose handle. Use for quick clean-ups around the area of the power unit.



Press & Release Bucket

Simply press down on any two points around the ring and pull down to empty the bucket. The bucket easily snaps back into place with one hand.




Self Cleaning Filter

The exclusive BEAM Self Cleaning Filter with GORE-TEX™ technology filters 98% of particles at 0.3 microns, without the need of ever having to buy separate filter bags. The BEAM Self Cleaning Filter prolongs and protects the HE motor for prolonged product life, keeping superior suction performance over time.

BEAM Alliance.

POWER
UNITS



Model:	625SB	650TB	675SC	700TC
Air Watts (@ 230v)	625	650	675	700
Service Distance	45m	60m	75m	85m
Maximum Inlets (9m hose)	6	8	10	12
Waterlift (mm@S/vac)	3250	3430	3480	3610
Airflow (litres/sec)	48.7	50.6	51.0	52.9
Sound Level (dBA)	68	68	68	68
Amps (maximum)	6.5	6.5	7.0	7.0
Watts	1500	1500	1600	1600
Size (W x H)	28cm x 91cm	28cm x 108cm	28cm x 91cm	28cm x 108cm
Features:				
 Higher performance motor using 30% less energy	HE Flow-Thru	HE Flow-Thru	HE Flow-Thru	HE Flow-Thru
Press and Release Bin (single action)	15L	15L	15L	15L
Automatic Utility Inlet on unit	Powered	Powered	Powered	Powered
Filtration 	Self Cleaning Gore Tex™ Filter	Self Cleaning Gore Tex™ Filter	Self Cleaning Gore Tex™ Filter	Self Cleaning Gore Tex™ Filter
Smart Screen:	Intelligent	Intelligent	Advanced	Advanced
System On Indicator	-	-	yes	yes
LED Backlit and Ring	yes	yes	yes	yes
Motion Sensor	yes	yes	yes	yes
Empty Bucket Icon	yes	yes	yes	yes
Performance Bars	-	-	yes	yes
Motor Speed	-	-	yes	yes
Hose Link Icon	yes	yes	yes	yes
Navigation Buttons	-	-	yes	yes
Motor Fault Icon	yes	yes	yes	yes
Clock	-	-	yes	yes
Error Code	-	-	yes	yes
POWER UNIT WARRANTY	10 YRS	10 YRS	10 YRS	10 YRS

BEAM Alliance Interface

The *Alliance* power unit communicates with the ergonomic hose handle interface to keep you informed about the performance of the system while vacuuming.



3-in-1 Cleaning Tool

With the on-board 3-in-1 cleaning tool, you'll always have the right tool at hand. Easily converts from a dusting brush to crevice and fabric tool.



Combo Floor Tool

Change from a hard floor tool to rug tool with a simple click of a button.



Crush Proof Hose

Available in 9m and 12m hose lengths. The universal hose cuff will fit most inlet valves.

Fully Sealed Hose

The exclusive Double-D nozzle and fully sealed AeroPro™ hose and wand provide increased performance and less noise.



NOTE: *Alliance* variable speed hoses must only be used with *Alliance* power units.

Meet the family.



3-in-1 cleaning tool

Quickly changes from 1. fabric tool to 2. crevice tool to 3. dusting brush.



Fingertip controls turn the unit on/off and control suction for the task at hand.

Convenience at hand



Enjoy the messy moments.



Pride of Clean.

With the BEAM *Alliance* Central Vacuum System, you can feel confident your home is clean and and you have created a healthy, relaxing environment for you and your family.

Platinum

QUIET OPERATION
New and improved sound insulation system (Serenity® Quiet Pak™ Sound Hood)

Top motor thermal seal prevents heated motor air from mixing with cool intake air

COMPUTERISED ELECTRONICS
New ECS control module with integrated soft start

QUIET OPERATION
Sound-Off™ Muffler reduces air noise to a whisper

Exhaust can be vented outside if desired (but is not necessary)

New anti-vibration mounting bracket with rubber cushions

Heavy duty steel body with new scratch-resistant touch free powder coat paint

Intake assembly installed at angle to provide maximum cyclonic action

S3™ Secure Seal System is an easy to use 'twist off' system to remove the dirt receptacle

Very light, strong, anti-microbial bin, provides bacterial control, with easy emptying and monitoring of dust levels



GREEN CARBON FOOTPRINT
New high performance, high efficiency bypass motor (uses 18% less energy and produces higher airwatts)

Air bypass motor causes vacuumed air to be exhausted around motor and not through it, prolonging motor life

New motor exhaust filter captures carbon dust

Exclusive isolation gasket has a unique design which cradles the motor assuring a lifetime seal while reducing noise and vibration

SUPERIOR FILTRATION
Filtered cyclonic action; cyclonic dirt separation backed by the new GORE-TEX® Cleanstream™ filter gives superior filtration (removes tiny particles at a stunning 98% efficiency at 0.3 microns)



- It Works Like New. Every Time. The filter does not clog
- No stationary filters or screens to replace or clean regularly
- There is no unnecessary strain on the motor, thus prolonging motor life

Attis™ adaptable Twist Lock intake system allows installation from either side of the power unit

Convenient built-in utility inlet for vacuuming garage, car and surrounding area

BEAM Platinum.

POWER UNITS



Model:	335	385	398	3500
Air Watts (@ 230v)*	600	675	705	1200
Service Distance	45m	75m	90m	110m
Maximum Inlets (9m hose)	6	10	14	20
Waterlift (mm@S/vac)	2962	3352	3350	3350
Airflow (litres/sec)	58.19	64.65	65.21	122
Watts	1650	1800	1600	3200
Sound Level (dBA)	71	71	71	75
Amps (maximum)	6.7	7.6	7.1	14
*Platinum power units were previously rated at 240v				
Filtration:	Self-cleaning filter with GORE	Self-cleaning filter with GORE	Self-cleaning filter with GORE	Self-cleaning filter with GORE
Bypass Motor	5.7 Domel	5.7 Domel	7.2 Domel	2 x 5.7 Domel
Anti-vibration Wall Bracket	Yes	Yes	Yes	Yes
Bin Debris Capacity	15L	15L	25L	25L
Utility Inlet on Unit	Yes	Yes	Yes	Yes
Height (cm)	89	106.5	106.5	112
Diameter (cm)	28	28	35.5	35.5
Serenity® Hood and Sound Off™ Muffler	Yes	Yes	Yes	Yes
POWER UNIT WARRANTY	5 YRS	5 YRS	5 YRS	5 YRS

- Hoses are 9 metres & 12 metres in length.
- Standard and Switch hoses (on/off switch on handle) are offered.
- Hose Kits include hose, telescopic wand, Rug & Floor tool, Hose Rack, Attachment Set (dusting brush, crevice tool, upholstery nozzle and brush, clip-on caddy).
- All hoses are PLASTIFLEX hoses.

Hoses & Accessories

These items are part of the extensive range of hoses, accessories, inlets and fittings offered by BEAM.

To see more products contact your BEAM dealer, or go to our web page:

www.beamvac.com.au



1. Vacpan 2. Stainless steel vacpan cover plate 3. Inlet valves 4. Turbo brush 5. Wide bare floor tool 6. Dust mop 7. Hose sock 8. Pet grooming 9. Carry caddy 10. Power whisk 11. Plantation blind tool 12. Ceiling fan kit



BEAM Warranty:

- 90 day money back guarantee.
- One year warranty on any hose, accessory, inlet valve or fitting.
- Five year warranty on any BEAM Platinum power unit.

(Conditions apply with all BEAM warranties).



Easy Installation.

Whether your home is a single storey or more, whether it's an existing home or being built, a Beam system can normally be installed in just a few hours, with no mess. Your Beam dealer will do the installation, or will be happy to instruct you on how to do it yourself. You can have as many automatic inlets as you need (3 or 4 is average).

BEAM Alliance

central vacuum system

A system you can trust

For over 58 years, BEAM has set The Gold Standard in central vacuum systems, and BEAM Alliance is the latest in a long line of innovative products to raise the bar.

With BEAM's reputation for innovation and quality, it was only natural for BEAM to be recognised as best-in-class products throughout the globe. Now in more than 50 countries, our reputation for quality, cutting-edge products is globally recognized - and we have the best dealer support in the industry!

When you want the best, you want BEAM - the world's biggest selling brand.

10 YEAR WARRANTY
Alliance power units

Sold and serviced by:



Freecall 1800 639 927

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With pride since 1957